




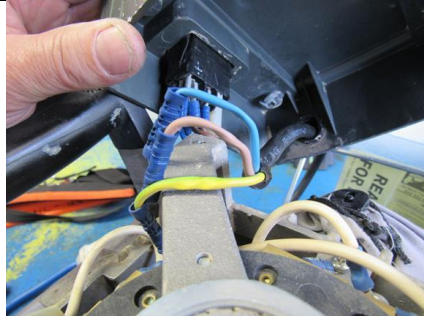


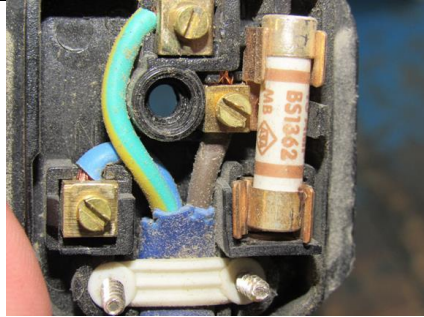


Technical Bulletin No: 27-2016

Title:	HireTech HT7 Edging Sander Maintenance	
Priority	Amber – Non-Conformance Minor – Major in some instances	
Legislation:	PUWER, E@WR	
Brief Description:	During SafeHire audits a range of issues have been identified due to poor maintenance on HT7 sanders. This bulletin covers the most common issues that should be addressed.	
Equipment Affected:	HireTech HT7 Edging Sander	
1 – Castors locknut loose, poorly adjusted, castors tight in operation	2- Gearbox breather hole blocked / covered with company decal	3 – Cable worn through / arctic cable used rather than H07
		
4 – Switch sticking in on position – should be momentary	5- Top cover cracked / broken - replace	6 –Incorrect wiring - trapped between frame and cover
		
7 – Skirting protector seized, should freely rotate	8- Multiple discs fitted as height incorrectly set	9 –Poor plug wiring / fuse clip loose – see Tech Bulletin 8
		
Recommended Actions:	<ul style="list-style-type: none"> • Review above with workshop teams / audit ready for hire equipment • Use H07 or equivalent cable with minimum 1.5mm² cores • Consider installing a suitable connector to ease cable replacement when client 'sands' the cable – 10 amp for 230v as per link below. 16 amp is required for 110v. • http://uk.rs-online.com/web/p/mains-inline-connectors/0531431/ 	
Circulation:	Management / Workshop Team	

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