



Technical Bulletin No: 10-2014



Title:	Husqvarna K760 Petrol Cut-Off Saw Inspection	
Priority	Red	Red – Audit Rating: Non-Conformance-Major
Legislation:	PUWER - HASWA S.6	
Brief Description:	An issue has been identified regarding fractures and potential for displacement of the drive head (bearing housing) on Husqvarna K750 and K760 petrol cut-off saws.	
Kit Affected:	Husqvarna K750 and K760 petrol cut-off saw	
Images:		
Failed item and early stage cracking evident along casting (circled) on another machine		
		
Cracking affects the drive head casting - known as bearing housing by the manufacturer. To fully inspect, remove the drive head. Cracking may also be visible by removing the inner retaining bolt and inspecting the threads of the casting for cracking using a suitable torch.		
		<p>Note: Carillion Rail – an end user has reported two failures in operation and this has been investigated and treated as a near-miss by the client. The manufacturer has concluded that these are isolated incidences in arduous applications. Husqvarna have advised that this cracking is not related to the failure shown in image 1 however inspections to the drive head assembly should be completed as a precaution / as part of normal service checks.</p>
Recommended Actions:	100% inspection of K750 and K760 Cut-Off saws to check for cracking to the drive head casting. If cracks are identified, please complete the feedback form (page 2). If no cracks are found, record on your service record and consider marking the machine to enable easy confirmation that the check has been completed. If repairs are carried out, retain the cracked component and record the serial number of the affected machine for feedback to HAE.	
Notes:	Please use the fax-back form overleaf to advise regarding any cracked items discovered. The bearing housing has been revised on serial number xxxxxxxx onwards. Please also check that the rotating guard can be adjusted / rotates.	
Circulation:	workshops, mobile service and management team	

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If cracks are identified in the drive head casting, please record details below and fax back the form to:

FAX NUMBER: 0121 333 4109

Senders Details:

Name:		Contact Number:	
Company:		Branch:	

Saw Model Number	Machine Serial Number	Your Fleet Number	Confirm parts retained for inspection (Y / N)

Where are parts retained? / Further Information / Comments:

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